- 5

10

15

- 14 -

CLAIMS

1. An apparatus for dry physical separation of particulate material, the apparatus comprising:

an inclined separating surface having upper and lower edges,

oscillation means for inducing non-linear oscillatory motion of the separating surface, and

introduction means for introducing the particulate material onto the separating surface between the upper and lower edges.

- 2. An apparatus as claimed in claim 1 wherein the non-linear oscillatory motion is an elliptical or eccentric motion.
- 3. An apparatus as claimed in claim 1 or claim 2 wherein the oscillation means comprises a variable speed motor driving an out of balance flywheel.
- 4. An apparatus as claimed in claim 1 or claim 2 wherein the oscillation means comprises means for imparting a plurality of non-parallel linear motions.
- 5. An apparatus as claimed in claim 3 or claim 4 wherein the oscillation means further comprises means for imparting a linear motion at an angle to the axis of the non-linear oscillatory motion.
- 6. An apparatus as claimed in any one of the preceding claims wherein the separating surface is mounted on a base which is mounted on or supported by springs.
- 7. An apparatus as claimed in claim 6 wherein the separating surface is arranged for limited movement relative to the base.
- 30 8. An apparatus as claimed in any one of the preceding claims wherein one or more of the frequency of the non-linear oscillatory motion, the amplitude of the non-linear oscillatory motion and the angle of inclination of the separating surface are variable.
- 35 9. An apparatus as claimed in any one of the preceding claims wherein the separating surface is inclined at an angle of 1-20°.

10

10. An apparatus as claimed in claim 9 wherein the separating surface is inclined at an angle of 10-15°.

- 15 -

- 11. An apparatus as claimed in any one of the preceding claims wherein the apparatus has a plurality of separating surfaces arranged for use in series.
- 12. A method for dry physical separation of particulate material, the method comprising the steps of:

inducing non-linear oscillatory motion of an inclined separating surface having upper and lower edges,

introducing the particulate material onto the separating surface between the upper and lower edges

whereby a first portion of the particulate material moves upwardly towards the upper edge and a second portion of the particulate material moves downwardly towards the lower edge.